





# **Description**

M04-D bagging controller is specially designed to control double scale automatic packing machines. It can be widely used in the industries of feed, grain, seed, chemical and etc.

### **Function** tion

be defined by user.

New algorithm and optimized system make weighing faster and more precise. Concise operation interface with a 5 inch TFT LCD A/D conversion rate: 960 times/sec., extremely high speed. Two lines serial port: RS232 & RS485 ports and USB port as standard. 8 in and 12 out as standard, can extend to 12 in and 16 out. All ports can

### **Application** ation







Double channel packaging controller without hopper

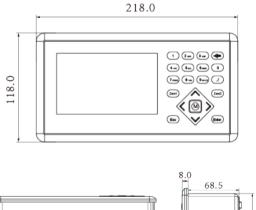
#### M04-D DOUBLE-CHANNELS BAGGING CONTROLLER

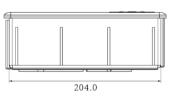
# **Technical Parameters** meters

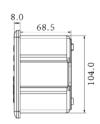
General specification	Power supply	AC90~260V50Hz(or 60Hz) ±2%
	Working temperature	-10 ~ 40°C
	Maximum humidity	90%R.H without dew
	Verfication standard	Class III 6000e, 1µV/d
	Power	about 15W
	IP level	front panel IP65
A/D conversion	A/D type	24-bit Delta-Sigma
	A/D conversion rate	120/240/480/960 times/sec.
	Non-linear	0.01% F.S
	Gain drifting	10PPM/°C
	Input sensitivity	0.02uV/d
	Input range	0.02 ~ 15mV
	Display resolution	1/100000
	Load cell power supply	DC5V 125mA ( MAX )
	Input resistance	10ΜΩ
	Zero adjustment range	0.02 ~ 8mV ( load cell 2mV/V )
I/O part	8 in and 12 out as standard, can extend to 12 in and 16 out.	
	8 input ports, active low	
	start, emergency stop, slow stop, A zero, B zero, A clip/release bag	
	request, B clip/release bag request, A manual feeding	
	12 output ports, single drive current 500mA	
	run, stop, A/B slow feeding, A/B medium feeding, A/B fast feeding,	
	A/B fixed value, A/B clip bag	

### **Dimension** Sion

Unit: mm









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